



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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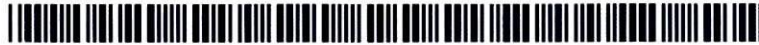
RBW0805G00131-3G
Job Sheet 174219



Part No: RBW0805G00131-3G

Job Qty: 1 ea

Part Name: Adapter Helicopter Weighing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 4/3/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RBW0805G00131-3G Rev 0 IPP Rev A 18.03.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/2/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs		4/3/18	0.00	0.10	Small Fab-4		MLL DAS
120	QC	1 pcs		4/3/18	0.00	0.00	QC4 5		38
130	Packaging	1 pcs		4/3/18	0.00	0.00	Packaging3-1		DAS 3-89
140	QC21-FG	1 Ea		4/3/18	0.00	0.00	QC21		21 APR 3 0 2018

Part Op 110 - 1-Glue placard RBEM533V5000101-13 to RBEM533V5000101-17 foam as per DWG. 2-Glue foams to case and Descriptions: pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1470-E	Pelican case	1 Ea (1 ea)	90-Start up Operation	Loaded
RBW0805G00131-3G-3	Top Tool Cushion	1 (1 ea)	110-Small Fab	"
RBW0805G00131-3G-5	Bottom Tool Cushion	1 (1 ea)	110-Small Fab	"
RBW0805G00131-3G-7	Placard	1 Ea (1 ea)	110-Small Fab	066827
RBW0805G00231-3G	Adapter Assembly Helicopter Weighing	3 Ea (3 ea)	110-Small Fab	065880

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	APP-1470-E	1	0	0
110-Small Fab	RBW0805G00131-3G-3	1	0	0
	RBW0805G00131-3G-5	1	0	0
	RBW0805G00131-3G-7	1	0	0
	RBW0805G00231-3G	3	0	0

Part Specifications

Specifications could not be found.

Plex 3/13/18 9:49 AM Dart.Gagnon.Michelle

DART
AEROSPACE

Container No: S066063



Part: RBW0805G00131-3G

Job No: 174219

Serial No/Batch: S066063

Revision: 0
Inspector:

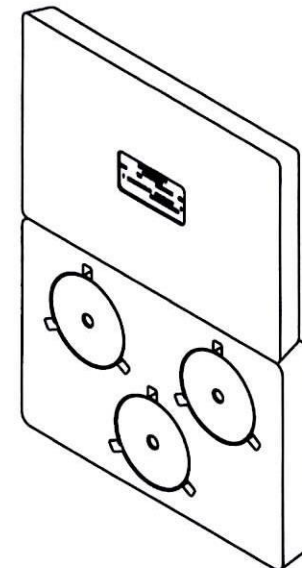
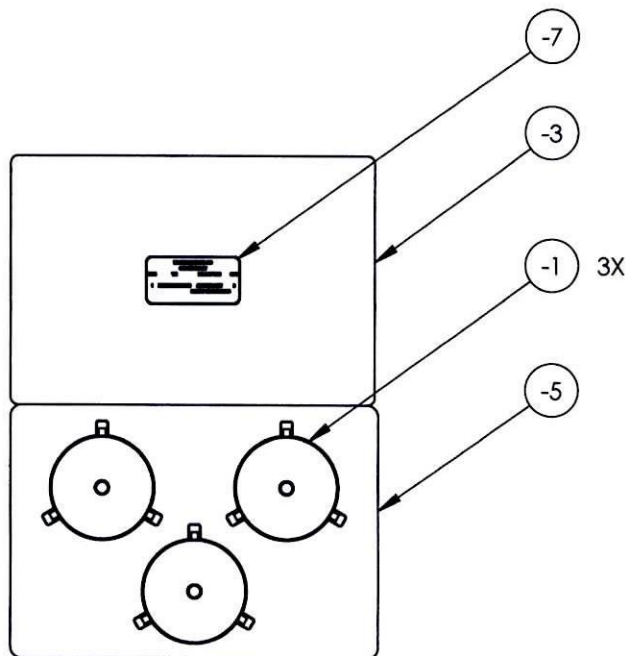
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Date: 04/27/18

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REV				REVISIONS		DATE		INITIAL		APPROVED	
DESCRIPTION											

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 174219 *umz*
MAR 13 2018



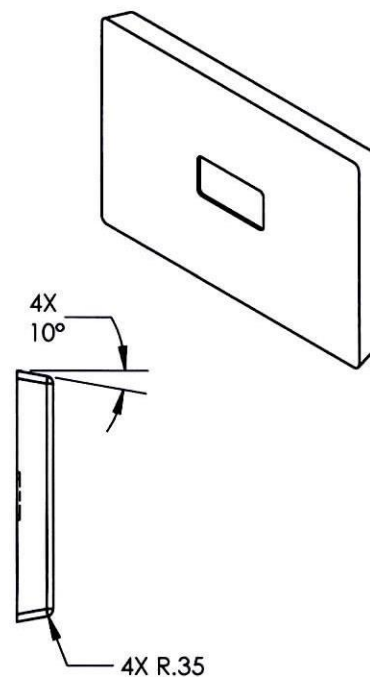
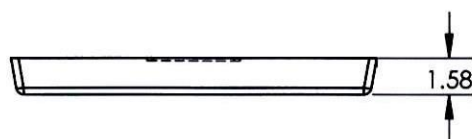
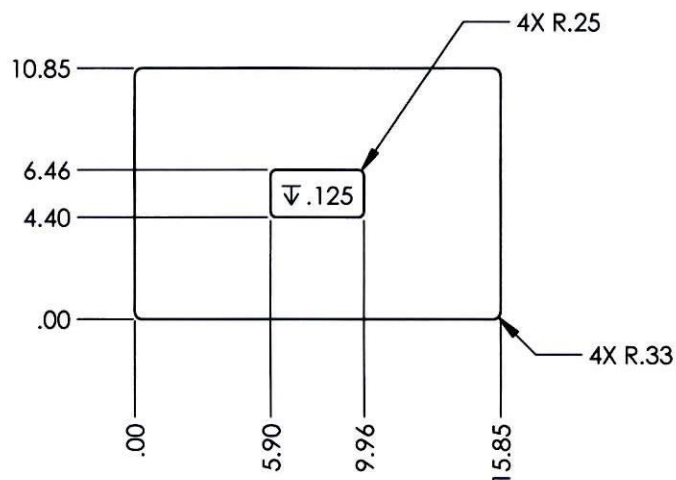
REF. AGUSTA KIT # 3G0805G00131.

RED BARN MACHINE	
TITLE ADAPTER KIT, HELICOPTER WEIGHING	
DWG NO. RBW0805G00131-3G	REV
MATERIAL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 .X ± .1 ANGLES ± 5° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: MARPET APPROVED: <i>D. Weil</i> SPEC USED ON MODEL AGUSTA AW139	
SCALE 1:8	DATE 4/2/2013
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	3	ADAPTER ASSY, HELICOPTER WEIGHING		RBW0805G00231-3G	1
		B/O	-3	1	TOP TOOL CUSHION	Y20, BLACK	1.58 X 10.85 X 15.85 I.R. SPECIALTIES	2
		B/O	-5	1	BOTTOM TOOL CUSHION	Y20, BLACK	2.30 X 11.00 X 16.00 I.R. SPECIALTIES	3
		B/O	-7	1	PLACARD	PLASTIC	1/16 X 2 X 4 MCKENZIE LASER	4
		B/O	-9	1	PELICAN CASE	PLASTIC	PELICAN #APP-1470-E	NS

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REVISIONS			
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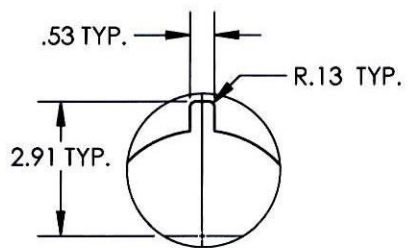
③

TOP TOOL CUSHION

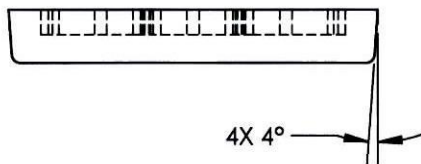
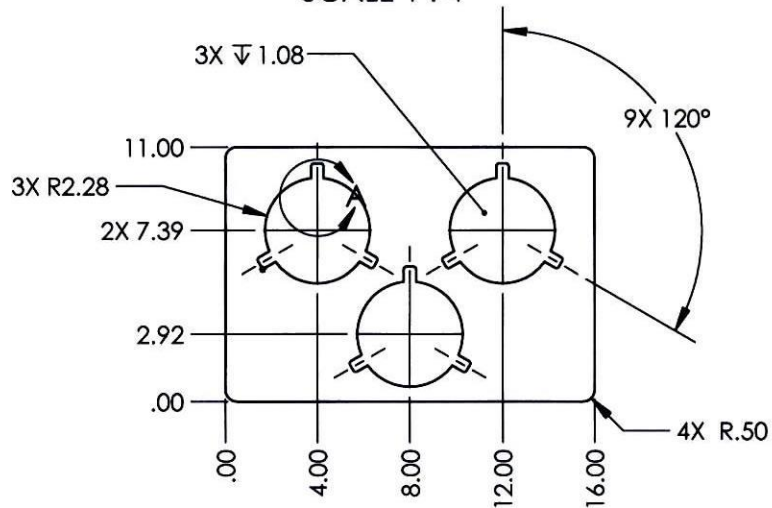
RED BARN MACHINE	
TITLE ADAPTER KIT, HELICOPTER WEIGHING	
DWG NO. RBW0805G00131-3G-3	REV
MAT'L Y20, BLACK	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	REAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:8	DATE 4/2/2013
SHEET 2 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

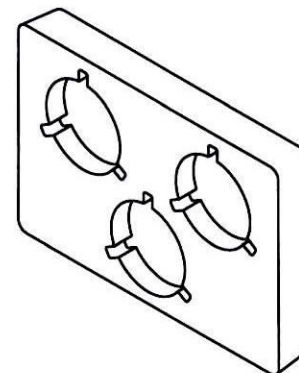


DETAIL A
SCALE 1 : 4



(-5)

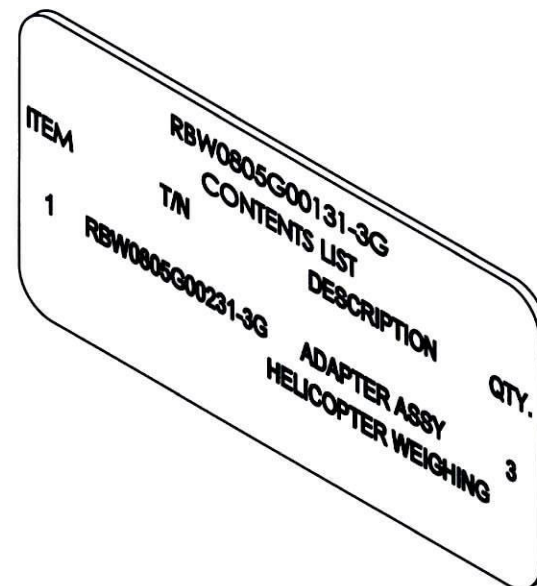
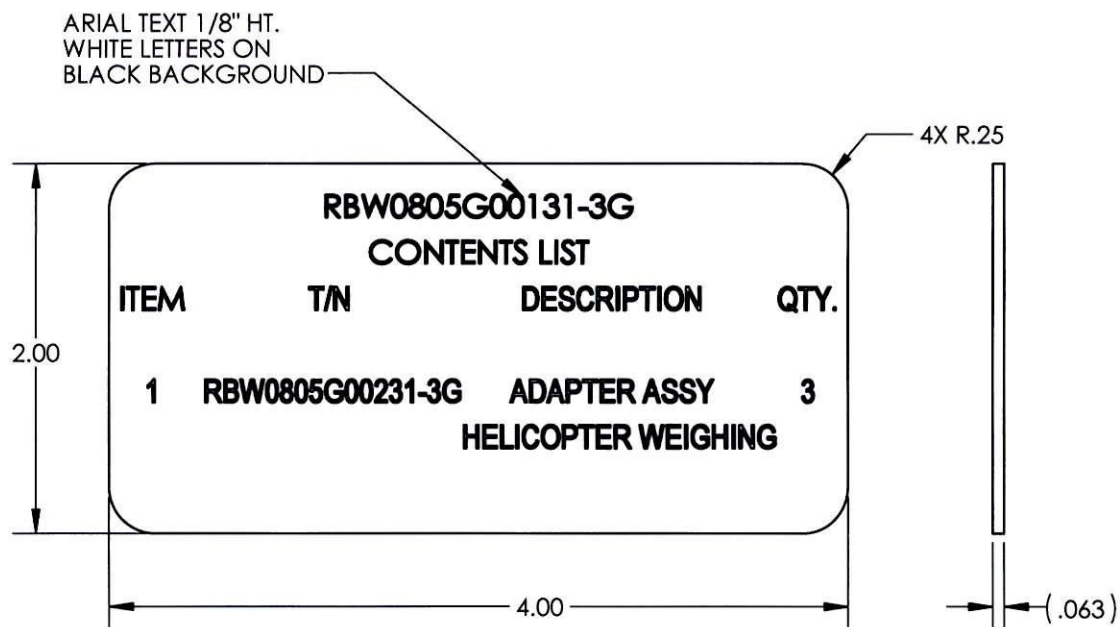
BOTTOM TOOL CUSHION



RED BARN MACHINE	
TITLE ADAPTER KIT, HELICOPTER WEIGHING	
DWG NO. RBW0805G00131-3G-5	REV
MAT'L Y20, BLACK	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:8	DATE 4/2/2013
SHEET 3 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-7)
PLACARD

RED BARN MACHINE	
TITLE ADAPTER KIT, HELICOPTER WEIGHING	
DWG NO. RBW0505G00131-3G-7	REV
MAT'L PLASTIC	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA AW 139
SCALE 1:1	DATE 4/2/2013
SHEET 4 OF 4	

